



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3166-1
Job Sheet 169192



Part No: D3166-1

Job Qty: 10 ea

Part Name: Basket Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/7/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A1 IPP A 02.08.23 New issue KJ IPP: B 08.12.05 Updated bending program on step 3 per NCR W/O43165 KJ Verified by: EC IPP Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/6/17	0.00	0.00	Start Up Large Fab-5		D.M.L 17-12-5
100	Large Fab	10 pcs		12/6/17	0.00	0.91	Large Fab 8		D.M.L 17-12-5
110	CNC Bend Skidtubes	10 pcs		12/7/17	0.11	1.27	CNC Bend Skidtube		M507
120	QC	10 pcs		12/7/17	0.00	0.00	QC6		17-12-07
130	Packaging	10 pcs		12/7/17	0.00	0.00	Packaging3 Large Fab		17-12-07
140	QC21-SA	10 Ea		12/7/17	0.00	0.00	QC21		

Part Op 100 - Cut 3/4" x 3/4" square tubing 60.00" long.

Descriptions: 110 - Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio 18.

120 - Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)

130 - LOCATION : WA004

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.750W.065 5001195	50	1,013	0	0

Part Specifications

Specifications could not be found.

Plex 12/5/17 8:30 AM dart.lacelle.linda



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 WAS 36.0	

RELEASED
02.08.06

DEO ATTACHED

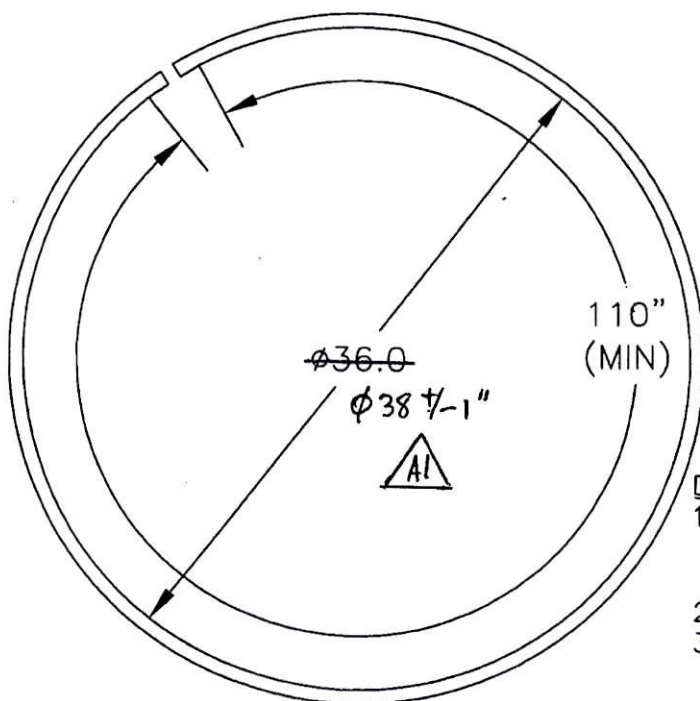


10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

ULO 16992



D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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DRAWING NO. D3166	TITLE BASKET HOOP	REV A1	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED <i>[Signature]</i>	MFG. APPR. <i>[Signature]</i>	APPROVED <i>[Signature]</i>		DE APPR. <i>[Signature]</i>		
DATE 08.12.11	DATE 08.12.15	DATE 08/12/15	DATE 08/12/16		DATE 08.12.16		

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
60.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
120.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)

RELEASED
08/12/16 *[Signature]*

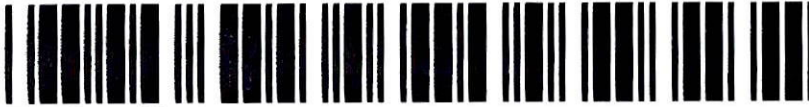
REASON: SEE PAR 08-005

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Basket Hoop

PART NO: D3166 – 1
Revision:
Operation: Large Fab
Change No:

Mfg Date: 12/05/17

Job No: 169192